ORIENTAL COPPER CO., LTD.



MATERIAL SAFETY DATA SHEET TIN-PLATED COPPER BUSBAR

1. Product Identification

Tin-plated Copper Busbar Trade Name

700/45 Amata City Chonburi Industrial Estate, Klongtumru, Amphur Muang, Chonburi 20000 Manufacturer

Tel 038743444 Fax 038213256 Website: http://www.orientalcopper.com

Formula Cu / Sn Effective 10/05/2021

Revision 3

2. HAZARDS IDENTIFICATION

Threshold limit value $CU(Dust) = 1.0 \text{ mg/m}^3$ Sn = 2.0 mg/m3PEL CU(Dust) = 1.0 mg/m3Sn = 2.0 mg/m3

STEL $CU = 2.0 \text{ mg/m}^5$

Carcinogenicity

NTP: No Z LIST : No OSHA REG : No TARC: No

Precautionary Labelling

2 Health Flammability 0 Reactivity

Specific

Hazard ratings are 0 to 4 (0 = No Hazard; 4 = Extreme hazard).

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	%	Cas no.		
Copper	99.98	7440-50-8		
Tin	0.6-2.1	7440-31-5		

Toxicological Data on Ingredients: Copper LD50: Not available. LC50: Not available.

4. FIRST AID MEASURES

Ingestion Do not induce vomiting. Loosen tight clothing such as a collar, tie, belt or waistband.

If swallowed and the person is conscious, immediately give large amounts of water.

Get medical attention.

Inhalation If a person breathes in large amounts, move the exposed person to fresh air.

Get medical attention.

Eye contact Check for and remove any contact lenses. Do not use an eye ointment.

Seek medical attention.

Skin contact Immediately wash with plenty of soap and water for at least 15 minutes.

If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

5. Fire fighting and explosion hazard data

Auto-Ignition Temperature: N/A

Flash point (closed cup)

Upper - N/A % Flammable limits

Lower - N/A % Use extinguishing media appropriate for surrounding fire.

SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

Toxic gases produced

Fire extinguishing media

Copper fumes

6. ACCIDENTAL RELEASE MEASURES

General protection and Usual precautions for chemical processing must be taken.

Environmental Precaution: Not application to copper in solid

Do not flush into surface water or sanitary sewer system.

Methods for Clean up:

Solid copper does not pose any problems. If dust spills should be cleaned up avoid dust

Generation. Wash down with water if contract.

hygiene measures If dust or fumes are emitted:

- Keep away from food and drink

- Wash hands before a break and after working period

- Store working clothes separately

- Remove contaminated clothing and launder before re-use

- Do not inhale powder, dust or fumes

- Do not eat, drink or smoke

Prevent long and intensive skin contact.

7. HANDLING AND STORAGE

Information for safe handling

Filtering extractors and/or personal protection must be provided if dust or smoke are formed during processing (see No. 8). Do not breath in the dust or fumes.

show the label when possible

Precautions:

Keep away from heat. Keep away from sources of ignition.

Empty containers pose a fire risk

Information concerning fire and explosion protection

Requirements to store-rooms and tanks

Have breathing apparatus/ respirator ready No special requirements

Information concerning storage with other products

Not applicable

Further information concerning storage conditions

None

Not applicable

Storage class

8. Exposure limitation and personal protection

Additional information on the design of technical equipment: Filtering extractors are recommended if dusts or smoke are formed. Constituents with monitored, workplace-related limiting values:

CAS-No.	Description	Content	Туре	Value	Unit
7440-50-8	Copper	199	MAC	1,0	mg/m3
7440-50-8	Copper (smoke)	220	MAC	0,1	mg/m3
7440-31-5	Tin	(+)		2.0	mg/m3

Respiratory Protection

Filter P3 When smoke or dusts are formed above MAC-Limits

Hand protection

Protective aloves

Eve protection

Goggles

Body protection

Industrial safety clothing

9. Physical Data AND CHEMICAL PROPERTIES

Boiling Point Melting Point Specific Gravity (H₂O=1) : 2,595 °C 1,083 °C Vapor pressure (mm Hg) Vapor density (Air=1)

: N/A : N/A

Solubility (H2O)

8.9 Negligible (Less than 0.1%) Evaporation rate (Butyl acetate = 1) : N/A % Volatiles by bolume

: 0

Appearance & Odor

Reddish, Lustrous, Malleable metal.

10. STABILITY AND REACTIVITY

Stability

Stable

Hazardous polymerization

Will not occur

Conditions to avoid

None

Incompatibles

Strong acids, Active halogen compounds, Chlorine, Fluorine, Iodine, Bromine, Ammonia

Decomposition products

Copper fumes

11. TOXICOLOGICAL INFORMATION

Effects of Overexposure

Dust may cause sneezing and coughing.

Dust may irritate skin or eyes.

Prolonged exposure may cause dermatitis.

Ingestion may cause nausea, vomiting, headaches, dizziness, gastrointestinal irritation. Note : Fine powder, granules and fumes from welding or abrasive operations may pose a health hazard. When burned, soldered or brazed tin plated copper busbar and solder or brazing meterial may give off fumes that cause eye and/or respiratory irritation.Use adequate local exhaust to prevent irritation and maintain fume levels

below OSHA ceiling limits.

Target organs

None identified

Medical conditions generally aggravated by exposure

None identified

Routes of entry

None indicated

12. ECOLOGICAL INFORMATION

Not application to copper in solid

13. Disposal information

Product

Recommendation

Collect left-overs and return to manufacturer or scrap dealer.

Not to be discharged with the household waste.

Waste code number

Recommendation

12 01 03 acc. to the European Waste Catalogue "Non-ferrous chips and cuttings". The waste code number has been assigned according to the usual purpose of use

and the constituents of the product. Depending on the branch and purpose of

application another waste code number may possibly be relevant.

14. TRANSPORT INFORMATION

General remarks

Dangerous goods transport regulations not required.

15. REGULATORY INFORMATION

Recommendation

12 01 03 acc. to the European Waste Catalogue "Non-ferrous chips and cuttings". The waste code number has been assigned according to the usual purpose of use and the constituents of the product. Depending on the branch and purpose of application another waste code number may possibly be relevant.

16. OTHER INFORMATION

This Data Sheet defines our current knowledge concerning the environmental relevance and labour safety of our products in their as-shipped form.

However, the Data Sheet does not guarantee the assurance of certain properties in a legally binding sense.

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